

MILGARD®

V400/Tuscany
Delta Mull Anchor
**Installation
Instructions**

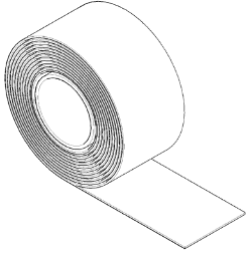
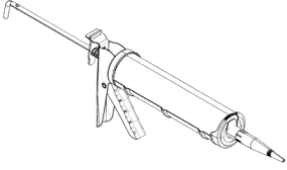
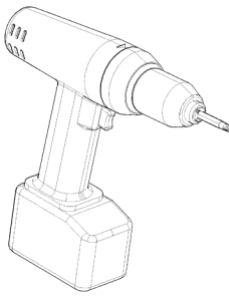
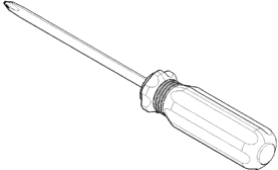
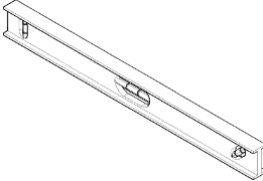

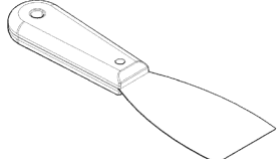
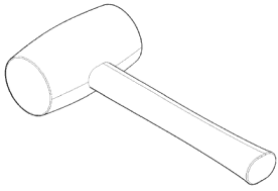
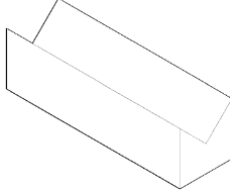
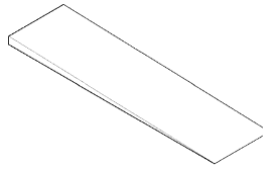


Things to Know Before You Start

1. These instructions only address anchoring of factory-mulled units in wood or steel frame construction. This anchoring step is in addition to Milgard's standard installation guidelines that should also be followed.
2. This set of instructions applies to both vertical and horizontal mulled units.
3. The sealant behind the fin (installed during the window installation process) should also run behind the drip cap to bridge the gap between the mounting fins at both mull joints and must touch the back of the drip caps.
4. Milgard's mullion products are rated for performance based on the specific items and fasteners included with the mull kit. Any deviation from these guidelines or substitutions/use of parts not provided with the kit could affect the performance of the window unit.
5. Jobsite and worker protections are recommended and may be required. Follow all manufacturers' instructions for appropriate and safe use of protective equipment, tools, materials, hardware and site protections necessary for anchoring and installing the window products.
6. It is the sole responsibility of the owner, architect, and/or builder to select and install products to be in compliance with applicable laws, site requirements and building codes. Failure to follow these recommendations, local requirements, or good building practices may affect the availability of remedies under Milgard's warranty.
7. Important: Proper anchoring of a mullion requires securing fasteners into rough opening framing members. This has the potential to impact the flashing and water management systems at a product opening. Consult the responsible system supplier or responsible owner, architect and/or builder to ensure that mullion anchoring is effective and in compliance with applicable laws, site requirements and building codes.

Things to Know Before You Start

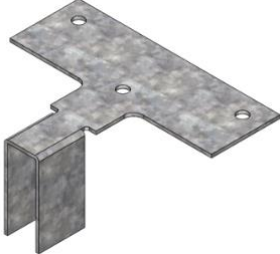
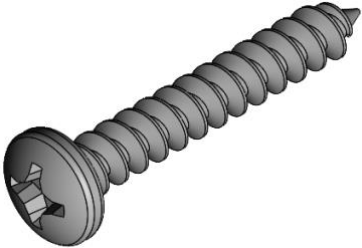

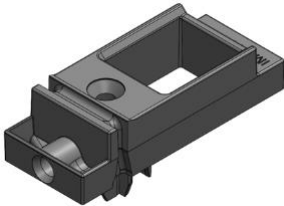
PARTS NOT INCLUDED IN ANCHOR MULL KIT

 <p>FLASHING MEMBRANE</p>	 <p>SEALANT Compatible with flashing membrane</p>	 <p>IMPACT DRIVER With #2 Phillips bit</p> <p>DRILL With 6" long 9/64" drill bit</p> <p>HAMMER DRILL With 1/4" bit (only required for masonry installation)</p>	
 <p>#2 PHILLIPS SCREWDRIVER</p>	 <p>LEVELS OF VARIOUS SIZE/LASER LEVEL</p>	 <p>PRY BAR</p>	 <p>PUTTY KNIFE</p>
 <p>DEAD BLOW RUBBER MALLET</p>	 <p>PLASTIC BLOCK</p>	 <p>SHIMS*</p>	

*Except in circumstances where a particular shim type is specified by applicable building codes – either wedge shims or horseshoe shims may be used. Shimming must be even across the window unit. Each shim must be long enough to cover the full depth of the window frame

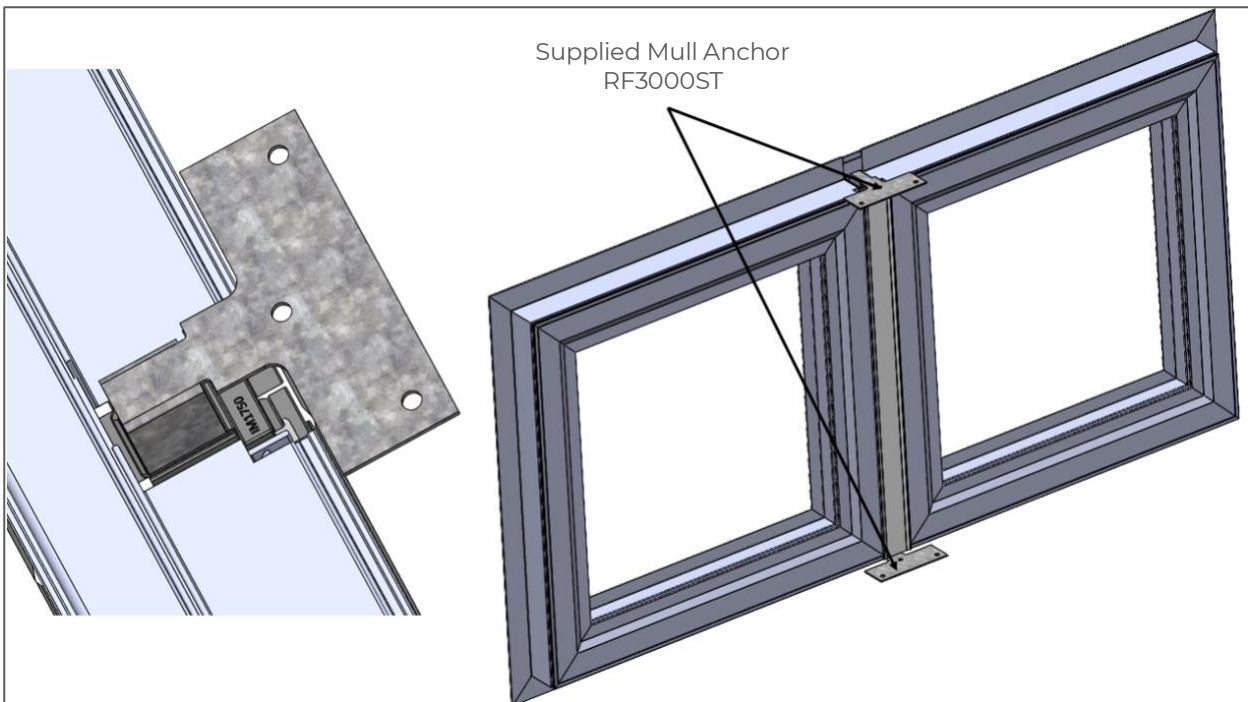
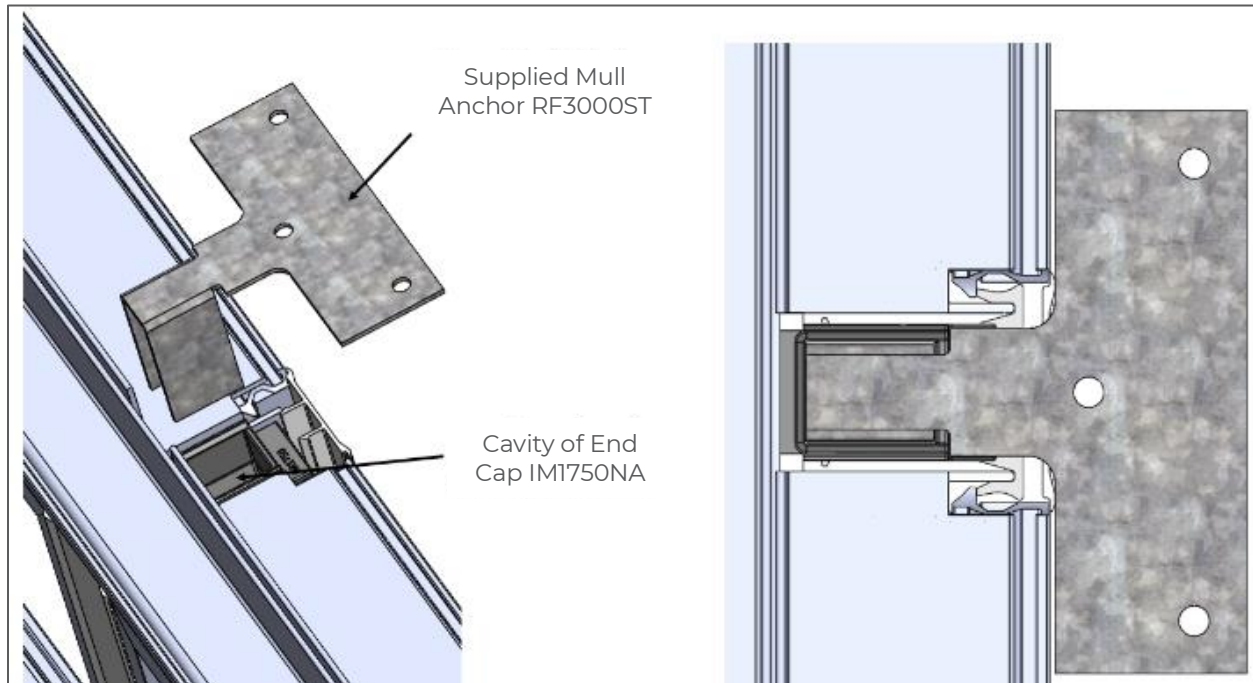
Things to Know Before You Start

PARTS INCLUDED IN ANCHOR MULL KIT

 <p>Mull Anchor RF3000ST (2 per mull)</p>	 <p>Fastener for Mull Anchor FA0821SS (6 per mull)</p>
 <p>Assorted Drip Cap (Already Installed)</p>	 <p>End Cap IM1750NA (Already installed)</p>

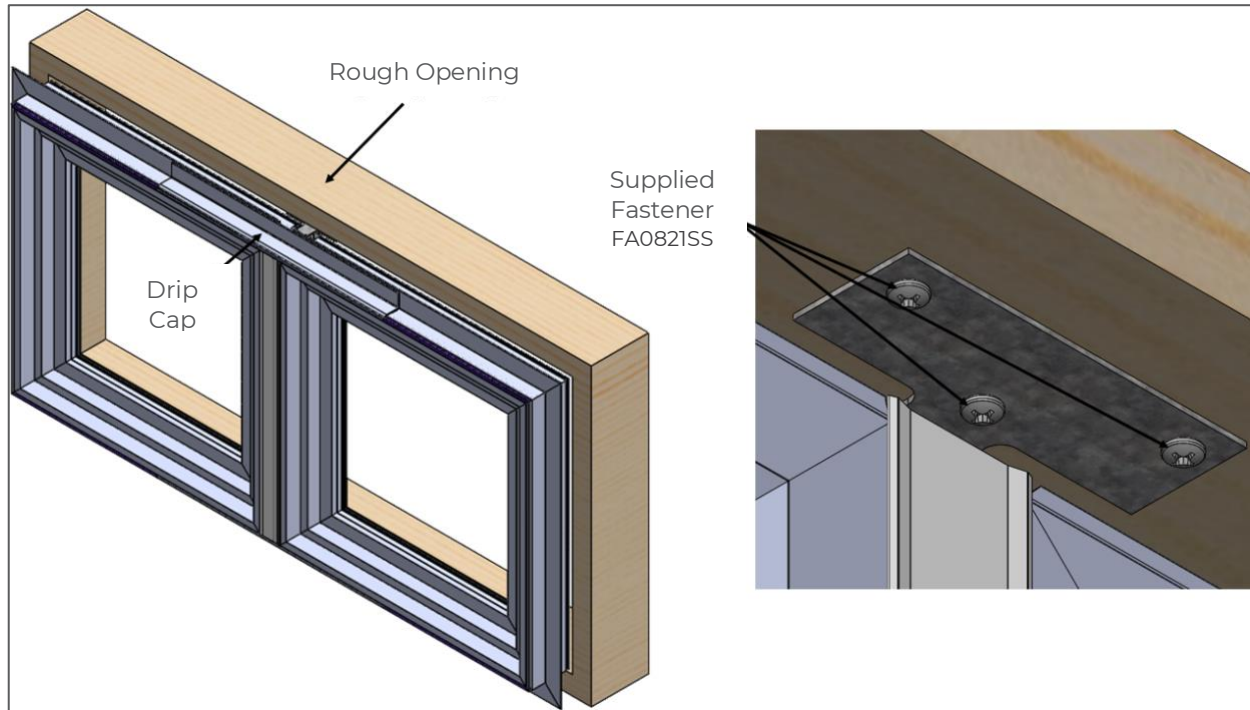
Step 1 - Anchor Installation

Insert the Mull Anchor in the End Cap Cavity. The Mull Anchor must be installed at both ends of the Mull Bar in the End Cap cavity. If muller unit has more than 1 Mull Bar, each Mull Bar must have 2 Mull Anchors.



Step 2 – Mull Unit Installation

Insert the Mull Unit with the Mull Anchors into the Rough Opening. Secure the Mull Unit per [Milgard's Installation Recommendations for Mounting Fin Windows](#) and [Fastener Schedule](#). No fastener should be added at the area where there is no fin behind the drip cap. Once the Mull Unit is secured to the Rough Opening, secure both Mull Anchors with the Fasteners. Three (3) fasteners must be used per Mull Anchor. If mull unit has more than 1 Mull Bar, each Mull Bar must have 2 Mull Anchors with 3 Fasteners per Mull Anchor.



The delta mull anchoring installation is complete!

DELTA MULL ANCHOR INSTALLATION INSTRUCTIONS



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in every detail, every time.
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